

PS 18

ANTE - FRAME DOORS

PROFILI PER CERNIERA O SISTEMA SCORREVOLE AD INSERIMENTO RAPIDO

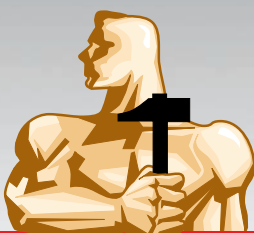
- nessuna lavorazione richiesta, solo il taglio del profilo a 45°;
- è possibile fissare le cerniere in qualsiasi posizione;
- da oggi anche scorrevole, senza lavorazioni per il montaggio, utilizzando lo stesso profilo.

EASY AND FAST INSERTION SYSTEM FOR SLIDING OR HINGED DOORS

- no other work is required except for the cut to 45°;
- hinges can be easily fixed in the desired position;
- as of today can be easily assembled into sliding system with no other work, except for the cut to 45°.



AZIENDA CON SISTEMA DI GESTIONE
PER LA QUALITÀ CERTIFICATO DA DNV
= UNI EN ISO 9001:2000 =


CINETTO
FERRAMENTA PER MOBILI
FITTINGS FOR FURNITURES

ISTRUZIONI DI MONTAGGIO MOUNTING INSTRUCTIONS

Sistema anta battente

1 Inserire la squadretta di unione CE49206BS5 o CE49206BS5L nella cava interna del profilo PR1870001A, PR1870002A o PR1870003A.

2 Bloccarla mediante l'apposita vite pre-montata in modo che gli angoli si uniscano.

3 Prima di fissare l'ultimo lato dell'anta, inserire il vetro con le apposite guarnizioni PR20820002 o PR20820004.

4 Fissare l'ultimo lato dell'anta tramite le apposite squadrette CE49206BS5 o CE49206BS5L.

5 Montare le cerniere CE49206A99, CE49206G99 o CE49206P99 sul telaio di alluminio facendo attenzione a rispettare gli interassi stabiliti delle cerniere.

6 Bloccare le cerniere CE49206A99, CE49206G99 o CE49206P99 tramite le apposite viti.

7 Montare il profilo di copertura in plastica PR188E0001 o PR188E0002, che dovrà essere tagliato nella giusta misura in corrispondenza delle cerniere.

Hinged door system

1 Insert the joining square CE49206BS5 or CE49206BS5L into the internal groove of the profile PR1870001A, PR1870002A or PR1870003A.

2 Lock it with the proper screw, previously mounted, making sure that the corners match properly.

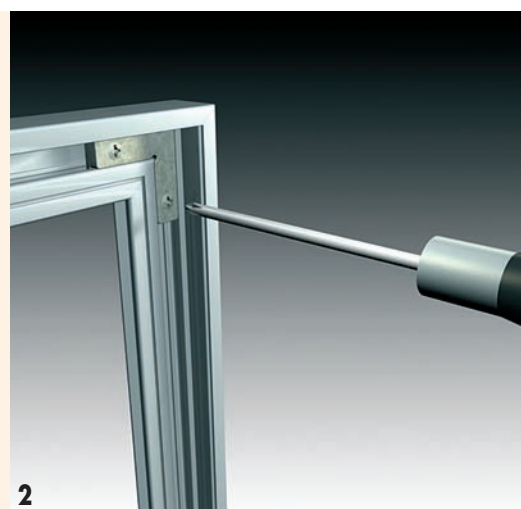
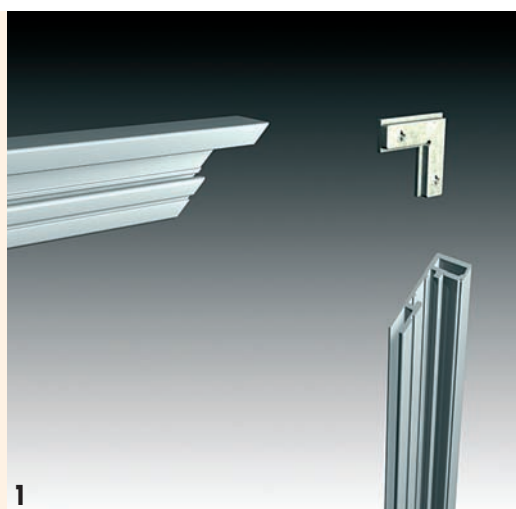
3 Before fixing the second height of the frame, insert the glass with the gasket PR20820002 or PR20820004 ready mounted.

4 End the assembly fixing the squares CE49206BS5 or CE49206BS5L and screws.

5 Assemble the hinges CE49206A99, CE49206G99 or CE49206P99 on the aluminium frame paying attention to respect the distance between the centers required.

6 Lock the hinges CE49206A99, CE49206G99 or CE49206P99 with its screws.

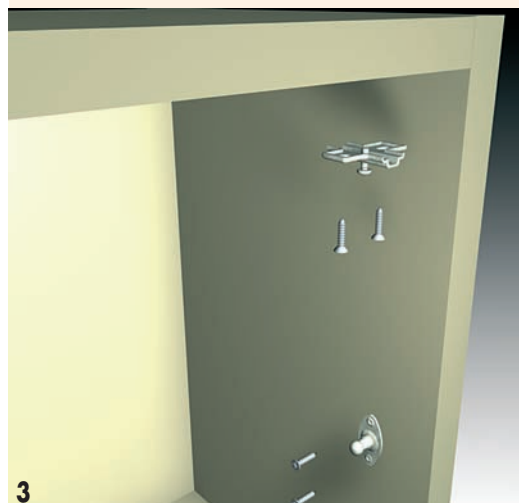
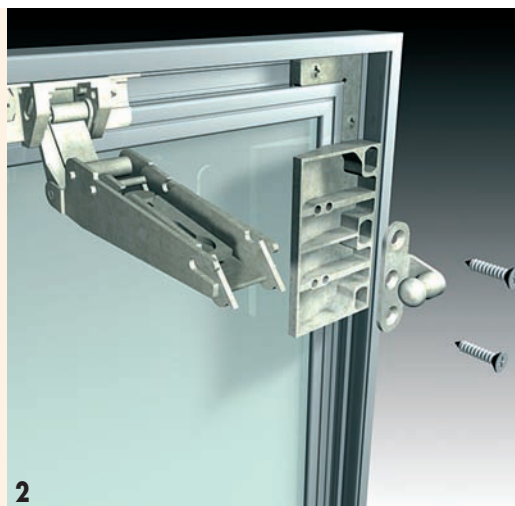
7 Mount the plastic cover profile PR188E0001 or PR188E0002 which must be cut at the correct size in correspondence of the hinges.



**ATTENZIONE
WARNING**

Consigliamo l'uso di vetri a filo lucido temperati.
We suggest to use hardened glass with smoothed hedge.





Sistema anta basculante

- 1 Inserire e fissare gli adattatori CE49206BH9 e le cerniere CE49206A99, CE49206G99 o CE49206P99 sull'anta montata.
- 2 Fissare gli attacchi ad "L" MZ20XA03FZ sugli adattatori CE49206BH9 in corrispondenza dei fori appropriati (sono presenti due fori per viti autofilettanti e due fori per viti M4).
- 3 Fissare nella parte superiore, all'interno del mobile, le basi per cerniere CE02BV3H09, e lateralmente gli attacchi ovali MZ20XA02FZ o gli attacchi a "T" diritti MZ20XA04FZ tramite viti.
- 4 Applicare l'anta al mobile fissando le cerniere CE49206A99, CE49206G99 o CE49206P99 sulle relative basi CE02BV3H09.
- 5 Inserire, a pressione, le sedi delle molle a gas MZ20XA06021, MZ20XA08021, MZ20XA10021 o MZ20XA15021 nei relativi attacchi.

Lifting system applied on lift doors

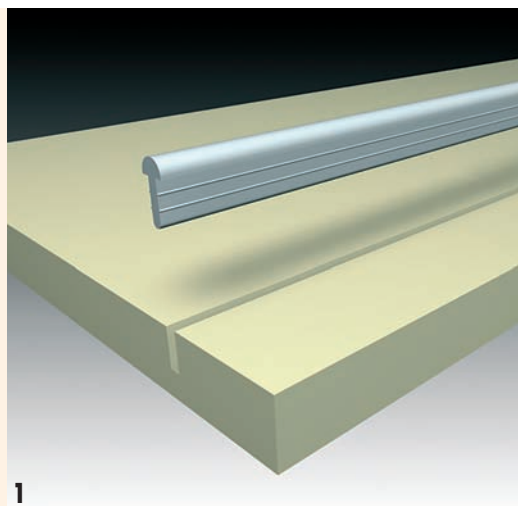
- 1 Insert and fix the adapters CE49206BH9 and the hinges CE49206A99, CE49206G99 o CE49206P99 in the ready assembled door.
- 2 Assembled the "L" joining MZ20XA03FZ of the spring arm to the adapter CE49206BH9 matching the right holes (there are two holes for selftapping screws and two holes for M4 screws).
- 3 Fix on the top, inside the furniture, the hinge's mounting plate CE02BV3H09 and on the side with the proper screws fix the oval MZ20XA02FZ or the "T" MZ20XA04FZ joining.
- 4 Assemble the door to the furniture fixing the hinges CE49206A99, CE49206G99 or CE49206P99 to the mounting plates CE02BV3H09.
- 5 Provide, with a certain pression, the assembly of the spring arm MZ20XA06021, MZ20XA08021, MZ20XA10021 or MZ20XA15021 to both joining elements.

Sistema scorrevole

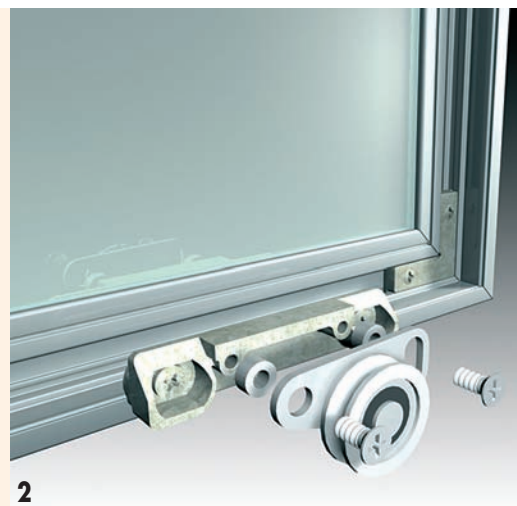
- 1** Inserire il binario superiore - inferiore PR0370001A sul fondo e sul cappello fresati.
- 2** Montare il pattino PS18PA1002 con manicotti TR04100007 e viti CE02V294V094 sull'adattatore CE49206BF5L.
- 3** Fissare il pattino assemblato sull'anta montata.
- 4** Inserire frontalmente l'anta con i pattini montati sul mobile.
- 5** **ATTENZIONE:** le viti CE02V294V094 dei pattini non devono essere serrate, per permettere il movimento in senso verticale del pattino PS18PA1002 e inserimento dell'anta.
- 6** Regolare il pattino PS18PA1002, quindi serrare le viti CE02V294V094.

Sliding system

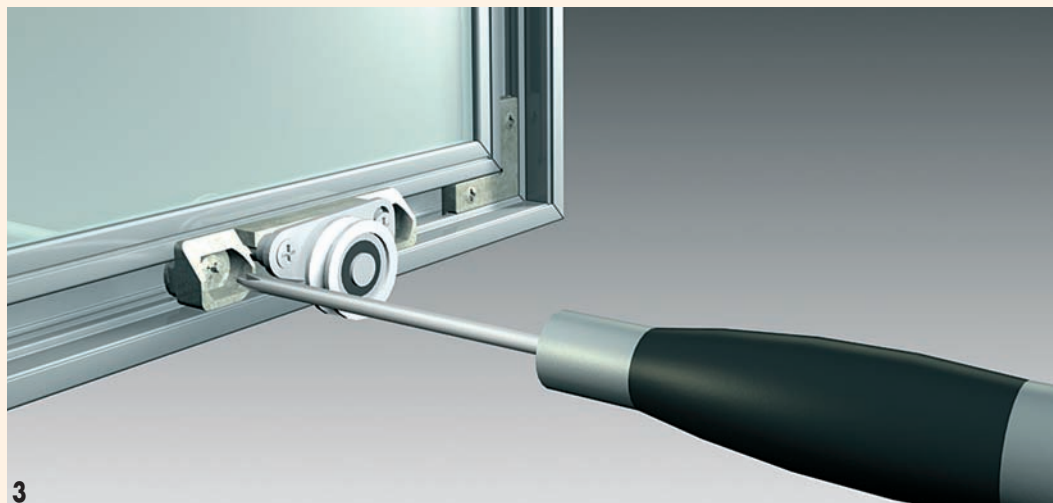
- 1** Insert into the grooved furniture's top and bottom the PR0370001A aluminium upper - lower rail.
- 2** Mount on the adapter CE49206BF5L the slide PS18PA1002 using the steel sleeves TR04100007 and screws CE02V294V094.
- 3** Fix the assembled slide on the aluminium frame door.
- 4** Mount the door with the slides on the rail PR0370001A.
- 5** **WARNING:** in order to allow an easy assembly of the door on the aluminium rail, do not tight the screws CE02V294V094.
- 6** Adjust the slide PS18PA1002 and screw the screws CE02V294V094.



1



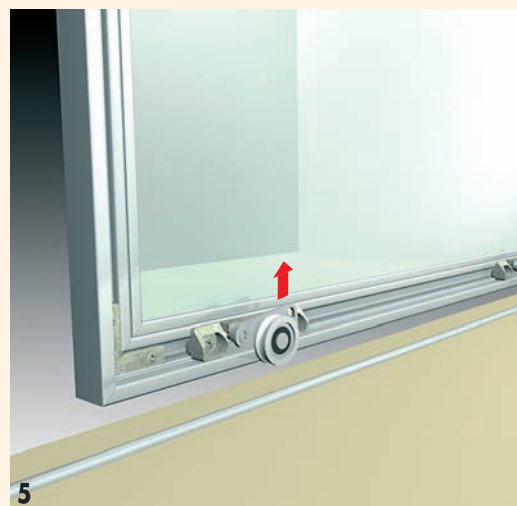
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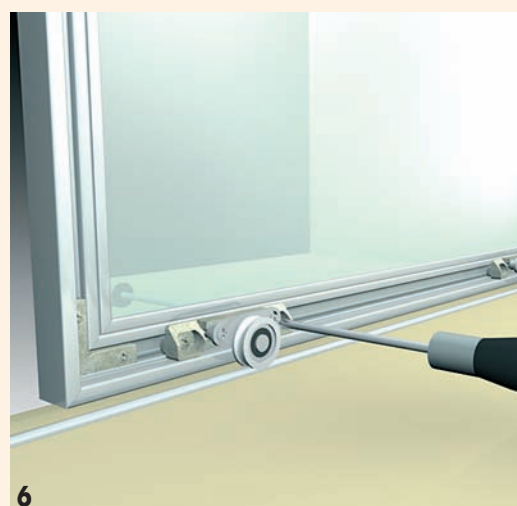
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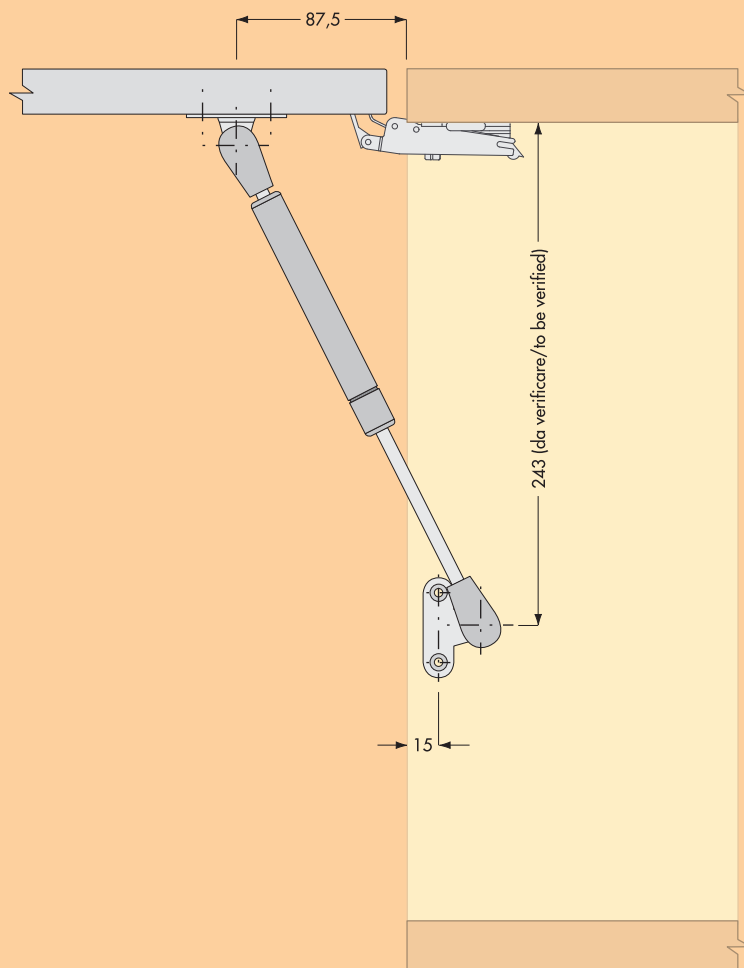


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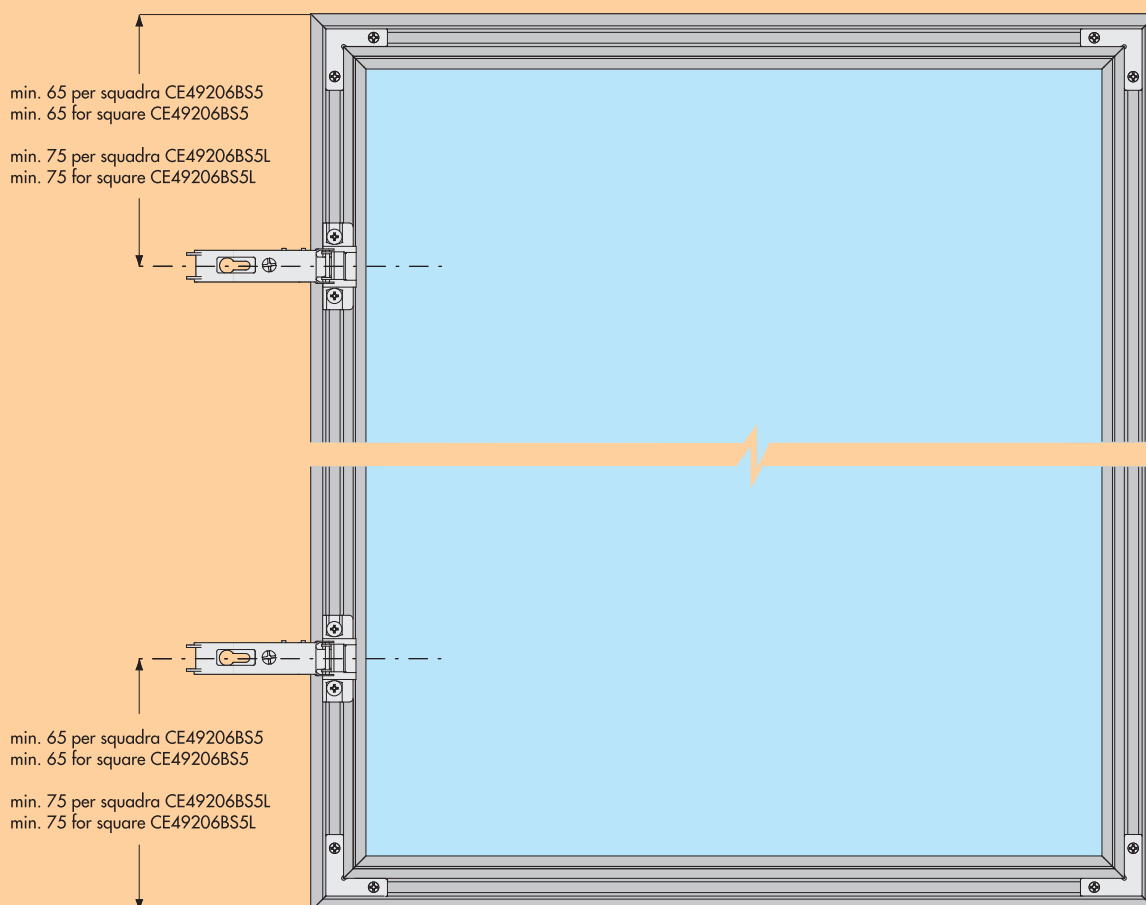
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SEZIONE SISTEMA DI SOLLEVAMENTO ANTA BASCULANTE / SECTION OF THE LIFTING SYSTEM APPLIED ON LIFT DOOR



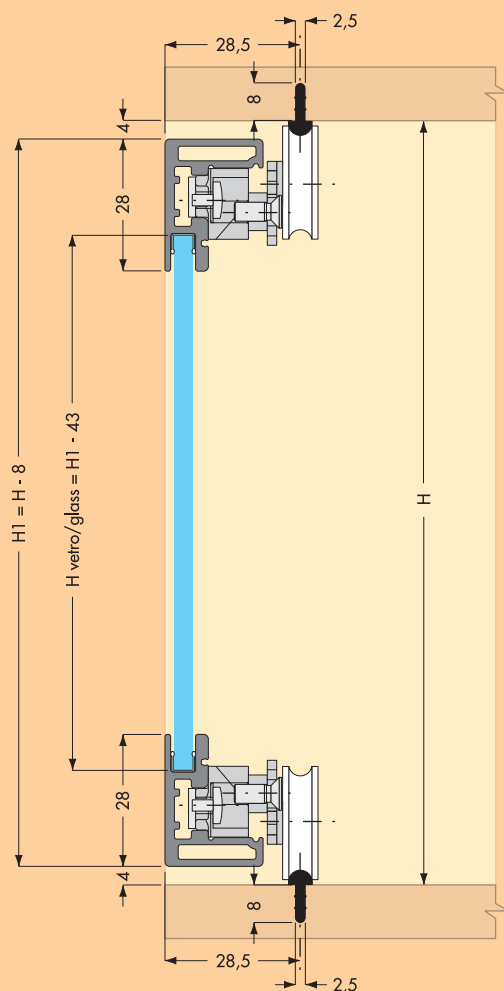
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DISPOSIZIONE CERNIERE SU ANTA / PLAN OF THE HINGES ON THE FRAME DOOR



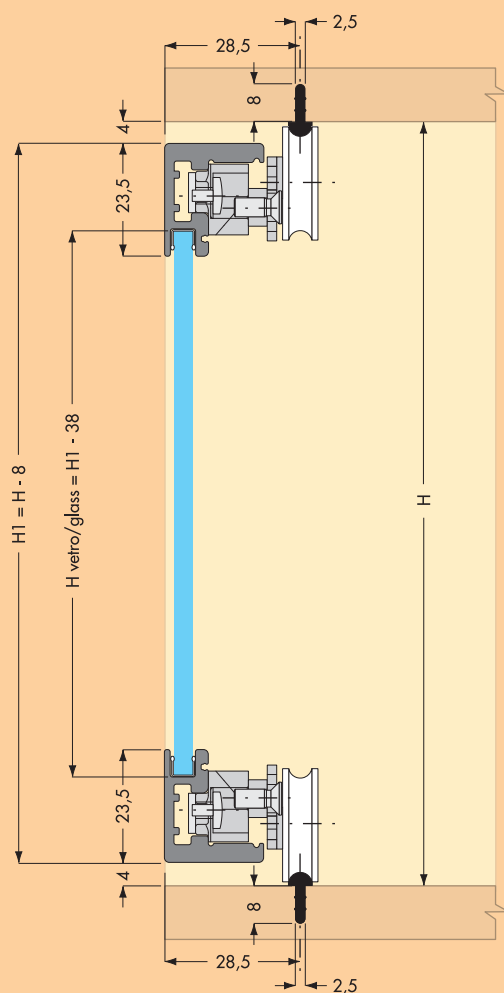
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SEZIONE ANTA SCORREVOLE CON PROFILO PR1870001A / SECTION OF THE SLIDING DOOR WITH PROFILE PR1870001A

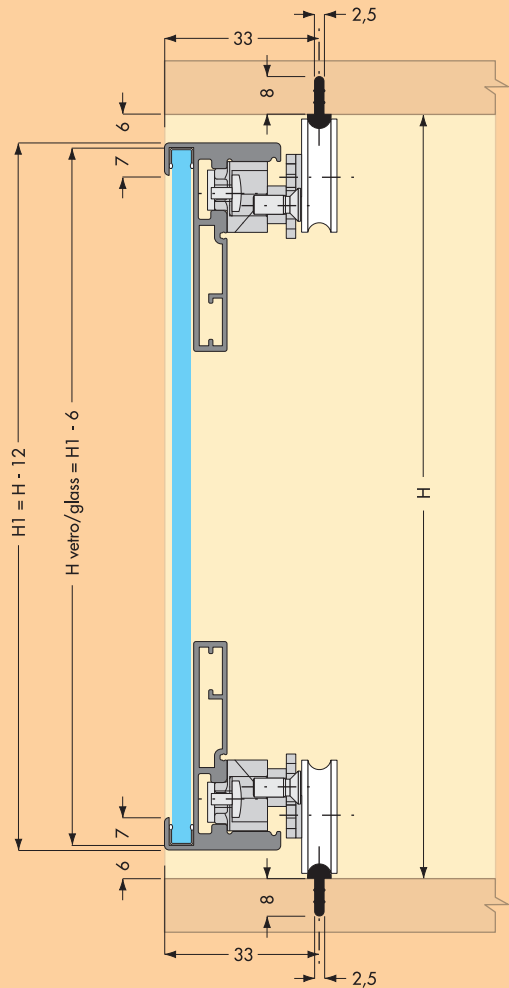


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SEZIONE ANTA SCORREVOLE CON PROFILO PR1870002A / SECTION OF THE SLIDING DOOR WITH PROFILE PR1870002A



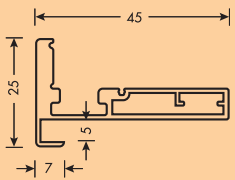
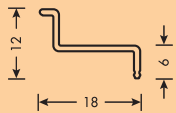
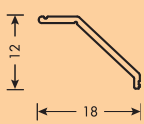
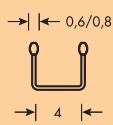
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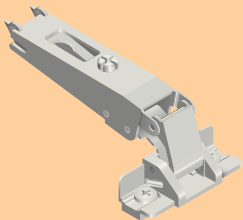
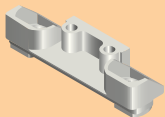
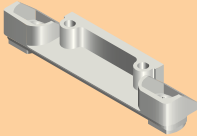
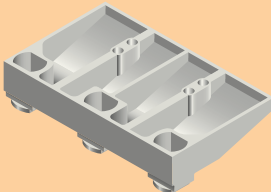
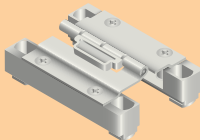


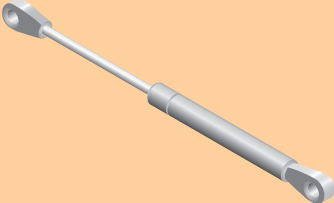
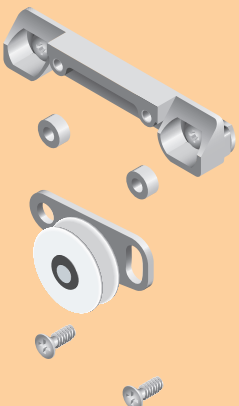
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➡ Le quote presenti nei disegni tecnici e nella lista componenti sono espresse in mm./Technical drawing and component list are quoted in mm.

COMPONENTE COMPONENT	DESCRIZIONE DESCRIPTION	FINITURA FINISH	CODICE CODE
	Binario superiore - inferiore alluminio Aluminium upper - lower rail	Grezzo/Raw	PR0370001A
	Profilo alluminio in barre da mm. 3050 Aluminium frame profile in bar of mm. 3050	Grezzo/Raw	PR1870001A
	Profilo alluminio in barre da mm. 3050 Aluminium frame profile in bar of mm. 3050	Grezzo/Raw	PR1870002A

COMPONENTE COMPONENT	DESCRIZIONE DESCRIPTION	FINITURA FINISH	CODICE CODE
	Profilo alluminio in barre da mm. 3050 Aluminium frame profile in bar of mm. 3050	Grezzo/Raw	PR1870003A
	Profilo di copertura piatto in plastica in barre da mm. 3000 Flat plastic cover profile in bar of mm. 3000	Grigio metallizzato/ Metalized grey	PR188E0001
	Profilo di copertura sagomato in plastica in barre da mm. 3000 Shaped plastic cover profile in bar of mm. 3000	Grigio metallizzato/ Metalized grey	PR188E0002
	Guarnizione per vetro in plastica in barre da mm. 3000 - cordolo 0,8 Plastic gasket for glass in bar of mm. 3000 - edge 0,8 Guarnizione per vetro in plastica in barre da mm. 3000 - cordolo 0,6 Plastic gasket for glass in bar of mm. 3000 - edge 0,6	Trasparente/Transparent	PR20820002 PR20820004
	Squadra in zama con 2 viti di fissaggio Zamac square with 2 mounting screws	Zincato/Zinc plated	CE49206BS5
	Squadra in zama con 4 viti di fissaggio Zamac square with 4 mounting screws	Zincato/Zinc plated	CE49206BS5L
	Squadra supplementare in ferro Steel additional square	Zincato/Zinc plated	CE49206HS5

COMPONENTE COMPONENT	DESCRIZIONE DESCRIPTION	FINITURA FINISH	CODICE CODE
	Cerniera: Hinge: collo 0/neck 0 collo 9/neck 9 collo 17/neck 17		CE49206A99 CE49206G99 CE49206P99
	Base avvitare altezza 0 Mounting plate height 0 *Altri tipi ed altezza a richiesta *Different height on request		CE02BV3H09
	Adattatore in zama I/16 - H/8,5 Zamac adapter I/16 - H/8,5	Zincato/Zinc plated	CE49206BF5
	Adattatore in zama I/32 - H/8,5 Zamac adapter I/32 - H/8,5	Zincato/Zinc plated	CE49206BF5L
	Adattatore in zama I/32 - H/11,5 per il montaggio della molla a gas Zamac adapter I/32 - H/11,5 for spring-arm's assembly	Nichel lucido/Bright nickel	CE49206BH9
	Cerniera centrale simmetrica con adattatori in zama Symmetric central hinge with zamac adapters	Zincato/Zinc plated	CE49206BE5
	Attacco ovale in ferro Steel oval joining	Nichel lucido/Bright nickel	MZ20XA02FZ

COMPONENTE COMPONENT	DESCRIZIONE DESCRIPTION	FINITURA FINISH	CODICE CODE
	Attacco a "L" in ferro Steel "L" joining	Nichel lucido/Bright nickel	MZ20XA03FZ
	Attacco a "T" in ferro Steel "T" joining	Nichel lucido/Bright nickel	MZ20XA04FZ
	Molla a gas: Gas spring: portata 60N/load capacity 60N portata 80N/load capacity 80N portata 100N/load capacity 100N portata 150N/load capacity 150N	Grigio/Grey	MZ20XA06021 MZ20XA08021 MZ20XA10021 MZ20XA15021
	Confezione con: pattino superiore - inferiore in ferro con 1 cuscinetto portata 250N/per porta, adattatore, manicotti e viti. Pattino superiore - inferiore in ferro con 1 cuscinetto: PS18PA1002 Adattatore in zama: CE49206BF5L Manicotti in ferro: TR04100007 Viti: CE02V294V094 Set of: steel upper - lower slide with 1 ball bearing load capacity 250N/per door, adapter and screws. Steel upper - lower slide with 1 ball bearing: PS18PA1002 Zamac adapter: CE49206BF5L Steel sleeves: TR04100007 Screws: CE02V294V094	Zincato/Zinc plated	PS18PA1001
	Pattino superiore - inferiore in ferro con 1 cuscinetto portata 250N/per porta Steel upper - lower slide with 1 ball bearing load capacity 250N/per door	Zincato/Zinc plated	PS18PA1002

ABBREVIAZIONI - ABBREVIATIONS			
L/W	P/D	H	I
lunghezza/length	profondità/depth	altezza/height	interasse/distance between centers

ALTRE FINITURE A DISPOSIZIONE DEL CLIENTE:

Anodizzato acciaio chimico

Anodizzato chimico

Anodizzato acciaio lucido

Anodizzato lucido

Anodizzato acciaio spazzolato

Anodizzato spazzolato

Colorazioni: naturale, champagne, oro, bronzo, testa di moro, nero

Verniciato

Rivestito in carta, PVC e legno.

OTHER FINISHING AT THE DISPOSAL OF THE CUSTOMER:

Chemical steel anodized

Chemical anodized

Bright steel anodized

Bright anodized

Brushed steel anodized

Brushed anodized

Colours: silver, champagne, gold, bronz, dark bronze, black

Painted

Coated with paper, PVC and wood.

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